

	Machine name	Number of Axes	Number of Spindles	Machining area X/Y/Z (mm)	Maximal workpiece dimension (mm)	Spindle speed (rev/min.)	Number of tools	Spindle power (kW)	Number of Pallets	Machined material	Control system	Clamping system
CNC LATHES	MAZAK QUICKTURN SMART 100	2	1	580 / 0 / 340	∅ 280 / 309	6000	12	7,5	-	cast iron / steel	Mazatrol smart	
	MAZAK QUICKTURN NEXUS 200-II	2	1	660 / 0 / 560	∅ 350 / 541	5000	12	11	-	cast iron / steel	Mazatrol Nexus	-
	HAAS ST-30	2	1	636 / 0 / 660	∅ 533 / 660	3400	12	11	-	cast iron / steel	FANUC	VDI 40
CNC TURNING CENTER	MAZAK QUICKTURN 250-II MS	2	2	675 / 0 / 575	∅ 380 / 541	4000 / 6000 / 4500	12	26 / 11 / 6	-	cast iron / steel	Matrix Nexus CNC 2	-
CNC MILLS CENTER	CHIRON DZ-15W	3 / 5	2	730 / 400 / 425	660 x 440	20000	2 x 12	9,5	2	cast iron / steel	Sinumerik 840D	SK40
	MAZAK HORIZONTAL CENTER NEXUS 4000-II	4	1	560 / 630 / 640	∅ 630 / 900	18000	40	22	2	cast iron / steel	Mazatrol Matrix Nexus	SK40
	MAZAK FH-4800	4	1	560 / 610 / 710	∅ 610 / 710	12000	32	22	2	cast iron / steel	Mazatrol 640M	SK40
	OKUMA MA 500-HB	4	1	700 / 900 / 700	∅ 800 / 900	12000	60	30	2	cast iron / steel	OSP-P200M	SK50
3D- MEASUREMENT CMM	ZEISS SPECTRUM	3	-	700 / 700 / 600	930 x 1041	-	-	-	-	-	-	-
TUMBLING AND PASSING EQUIPMENT	ROESLER " R "	-	-	-	-	-	-	-	-	-	-	-
	SUMMA DC3	-	-	-	-	-	-	-	-	-	-	-
ROBOTIC WORKPLACES	MAZAK QUICKTURN SMART 100 + COMAU	2	1	580 / 0 / 340	∅ 280 / 309 (max. 6kg)	6000	12	7,5	-	cast iron / steel	Mazatrol smart / COMAU	